

## VU2

### HINGE # 1032

2 x Support Plate	1018	
8 x M8 Bolt		
8 x M8 Washer		
2 x M8 Ball Studs		
2 x M8 Washers		
6 x M6 20mm Bolts		
6 x M6 Washers		
23 x Screws		
2 x Hinge mount	1039	
2 x Lid mount gas strut bracket	1041	
2 x Lock bracket	1052	
2 x Gas struts (350N)		
2 x L shaped foams		
1 x 1350 mm D Rubber mould		
1 x Alcohol wipe		
1 x Instruction manual		
2 x L/R Corner piece foams		
Fitting kit made by :		

# HOLDEN COMMODORE VU UTE-LID

## Part No: VU1, VU2

GENERIC-VU47-PAINTED-F68c  
GENERIC-VU47-LEATHER-F68c

APRIL 2004

ISSUE 1

**BEFORE FITTING:** Ensure that your Ute Lid fitting kit is complete including the keys attached to the bottom side of the lock. Please read fitting instructions completely before attempting to fit your new lid. Tools Required: Electric drill, Phillips head drill bit, Torx bit T40, 5mm Allen key, Stanley knife, Silicone, marking pen or pencil. Unpack box and remove Lid. Do not slide lid out of carton, as the staples in the carton will scratch the lid.

1. With the aid of an assistant place the lid onto the vehicle and centralize it. Take time to make sure the lid is even. With a marking pen, mark both sides of the hinges along the back window shelf, and then remove the lid carefully.
2. Using the self-drilling screws supplied (3 each hinge) fit the hinge slots into position. The slot of the hinges should be on top. Do not over-tighten screws. Remove the screws and clean up and metal swarf. Apply silicone to the area behind the hinge including the actual holes you have drilled. Re-fit the hinges with the screws.
3. Install the 'L-Shaped' pads on the inside of the vehicle rail up against the back window shelf. These should look like upside down "L" when installed correctly.
4. Fit the sealing plates against inside of the top rail (over the upside down "L" pads). Ensure the plates are sitting flush with the top edge of the rails and the curved side is facing inside the Ute tub. Using the self-drilling screws and M6 washers supplied (Two of each per plate) screw the plates into position through the slotted holes. Remove the plates and clean away and metal swarf before installing the permanently. Do not over-tighten screws as plates may require some adjustments. Ensure washers are used to protect the painted surface.
5. Clean the shelf behind the back window with the alcohol wipe supplied. Install the "Cleanseal" tape (**lip of "Cleanseal" must face the tailgate of the Ute**) along front edge from plate to plate. You will need to cut the "Cleanseal" so that it is **not** over the hinges but is snug up against them.
6. Remove the center screw from the inner side panel of the Ute tub. Install the strut balls using the M8 washers (1 each side) supplied. Tighten screws to 3-5Nm.
7. Fit the Shaft end of the Gas Strut to the strut balls (Barrel goes towards lid). A 'click' should be heard to ensure strut has locked onto ball. Lay loose end of strut on the wheel arch towards the back window of the Ute.
8. Remove the two screws (one each side) from the inner side of the Ute Tub in the rear corners. Install the two lock brackets using the existing screws that you have just removed. Tighten screws 3-5Nm
9. Remove the M6 screws (three each side) from the under-side of the Lid and install the two gas strut brackets using the existing M6 screws. Tighten screws to 1-3Nm
10. With the aid of an assistant, install the Lid by rising it's rear to almost 90` and inserting the hinge tongues into the hinge slots. Lower the Lid to allow the gas struts to be attached. A 'click' will be heard when the gas strut has locked into the ball. You will need to twist the strut ends to fit the balls. **Ensure Lid is snug in the hinges before lowering the Lid or you will bend the tongues or damage the vehicle.** Close the Lid carefully and check it's alignment along both sides and the tailgate.

11. If adjustment is required, open the Lid and remove the gas struts from the Lid. To remove the struts from the balls you will need a small flat screwdriver to prise the 'c' clip away. Be careful not to prise the 'c' clip off completely. Do not force the struts off or you may damage them.
12. Have an assistant lie in the Ute tub with the tailgate open, and lower the Lid. Loosen the M8 bolts on the hinge tongues (four each hinge). Re-align the Lid to the correct position before tightening the bolts. Whilst your assistant is in the rear compartment check that the hinge plates are in contact with the Lid. If required adjust hinge plate and tighten screws to 1-3Nm. Open the Lid and re-connect the gas struts.
13. Now Select the "Flat Top" or TJM Badge and carefully select (or place or replace the badge in the recess) the Badge placement area on the Lid. It should be located on rear of the Lid on the Drivers Side about 200mm in from the side of the Ute. Clean the area with the Alcohol Wipe first then place Badge and hold down for 30 seconds.
14. Close the Lid and check the locking action each side. Raise or lower the lock brackets until only slight pressure is needed to lock the Lid. Do not over-tighten as this may cause damage to the locks.

**MAINTENANCE:** Check tightness of brackets regularly. Lubricate lock regularly with graphite. The Lid should be washed regularly as per your vehicle, using water and normal car wash detergent.

HAVING TROUBLE? CALL YOUR SUPPLIER.

NEVER DRIVE WITH LID OPEN OR IN AN UNLOCKED POSITION